

# CLEAF DOOR EDGE

The Door Edge is a decorative coating consisting of a special paperboard, single-coloured or printed, impregnated and lacquered. No further lacquering is needed as its good properties are already sufficient to protect the surface of the product.



## TECHNICAL CHARACTERISTICS

|                         |                          |                          |
|-------------------------|--------------------------|--------------------------|
| THICKNESS               | 0,25 +/-0,05mm           |                          |
| FINISH                  | Matt, semi matt or gloss |                          |
| TEXTURE                 | Flat or textured         |                          |
| RESISTANCE TO ABRASION  | EN 14322                 | Class 1                  |
| CROSS-CUTTING           | ISO 2409                 | ≤ 1                      |
| RESISTANCE TO SCRATCHES | UNI 9428                 | ≥ 0,8N                   |
| RESISTANCE TO STAINS    | UNI 10944                | Class E                  |
| RESISTANCE TO LIGHT     | UNI 9427                 | ≥ 5 gray scale           |
| FORMABILITY (method A)  | EN 438/2-32              | Any radius               |
| FORMALDEHYDE EMISSION   | EN ISO 12460-3           | ≤ 3,5 mg/hm <sup>2</sup> |



## ON REQUEST

Door Edge FSC certified  
FSC Mix Credit ICILA-COC-000343



## STORAGE AND HANDLING

Goods must be stored in a dry and ventilated place (relative air humidity 35%-65%). Do not store with inflammable substances. If exposed to direct sunlight, the laminate may deteriorate. Stacks should be stored correctly, at a manageable height to ensure stability. When handling the laminates, use suction pads or gloves. Machinery and equipment must be fitted with suitable aspiration systems.



## CLEANING & MAINTENANCE

For cleaning, it is preferable to choose a detergent for domestic use. It is recommended that you avoid spraying products directly onto the surface, as this may leave stains and marks; instead, it is preferable to apply the detergent product on a

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soft damp cloth, clean the surface and then rinse it. Avoid using abrasive products, bleach or highly chlorinated products or acids.